

Plymouth Colt Vista Wagon 1991-1997 Workshop Manual

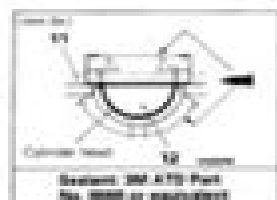
CYLINDER HEAD GASKET «4D68»

REMOVAL AND INSTALLATION

- Pre-removal and Post-installation Operation**
- Operating Systems of the Engine
 - Operating and Positioning of the Engine
 - Removal and Installation of the Engine

Removal steps

1. Vacuum hose connection (for 2024)
2. Vacuum hose connection (for basic compression)
3. Engine coolant temperature gauge and sensor connector
4. Engine coolant temperature switch connector
5. Glow plug connector
6. Engine hanger
7. Radiator upper hose connection
8. Radiator hose connection
9. Water hose connection
10. Timing belt upper cover
11. Radiator cover
12. Radiator cover gasket
13. Glow plug cable
14. Glow plug
15. Thermostat case assembly
16. Oil seal gasket



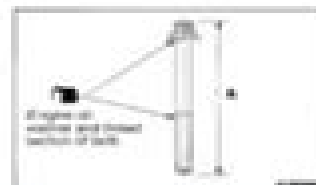
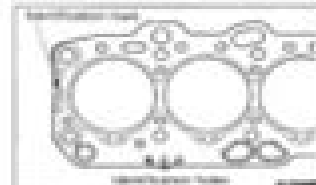
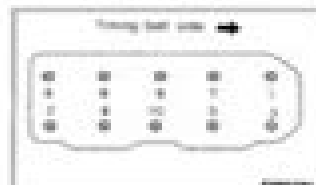
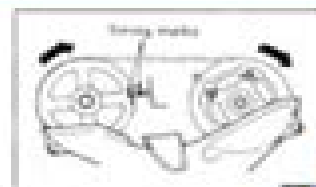
SERVICE POINTS OF REMOVAL

19. DISCONNECTION OF SUCTION PIPE

When loosening nuts at both ends of suction pipe, hold the other side (grip side) delivery holder, nozzle side nozzle holder with wrench and loosen nut.

Caution

After disconnecting the injection pipe, plug the opening so that no foreign particles get inside the pump or into the injection nozzle.



20. REMOVAL OF CAMSHAFT SPROCKET

- (1) Rotate the crankshaft sprocket's timing mark.

Caution

The crankshaft must be rotated.

- (2) Remove the camshaft sprocket with the timing belt and attached, and place it on the timing belt lower cover.

NOTE

At this time, remove the timing belt and camshaft sprocket and place the timing belt and injection pump sprocket together with caution so that they do not become unattached.

Caution

After removing the camshaft sprocket, be sure not to rotate the crankshaft.

21. REMOVAL OF CYLINDER HEAD BOLT

Loosen the bolts in the order shown in the illustration (in 2 or 3 stages), remove them and then remove the cylinder head assembly.

SERVICE POINTS OF INSTALLATION

22. INSTALLATION OF CYLINDER HEAD GASKET

- (1) Wipe off any oil or grease from the gasket mounting surface.
- (2) Check the number of identification holes on the cylinder head gasket that was removed, and select a cylinder head gasket with the same number of identification holes.
- (3) Place the cylinder head gasket on top of the cylinder block so that the identification mark is facing upwards as in the illustration.

23. INSTALLATION OF CYLINDER HEAD BOLT

- (1) When installing the cylinder head bolts, the length below the head of the bolts should be within the standard value. If it is outside the standard value, replace the bolts.
Limit: Within 118.7 mm (4.715 in.)
- (2) Apply a small amount of engine oil to the thread section and the washer of the cylinder head bolt.
- (3) Tighten the bolts in order by the following procedure.



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Siddappa N.Byrareddy



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