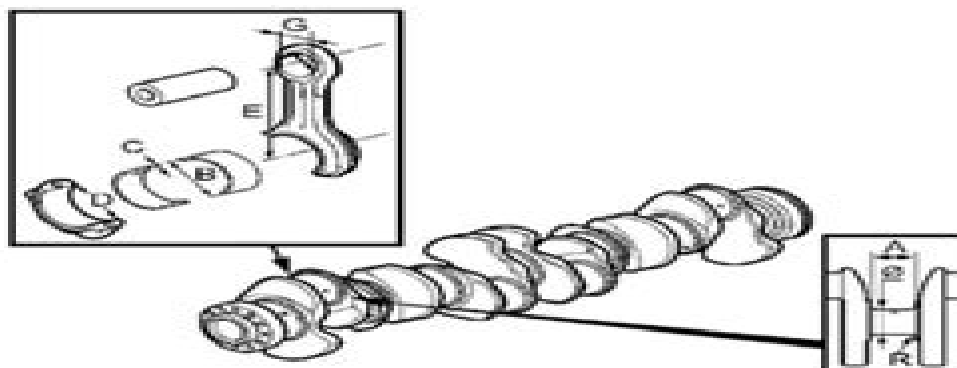


Thrust washers (thrust bearing)

Width (B) standard	3.18 mm (0.125")
Oversize:	
0.1 mm (0.004")	3.28 mm (0.129")
0.2 mm (0.008")	3.38 mm (0.133")
0.3 mm (0.012")	3.48 mm (0.137")
0.4 mm (0.016")	3.58 mm (0.140")

Main bearing shells

Outer diameter (C)	123.12 mm (4.847")
Thickness (D) standard	2.51 mm (0.099")
Oversize:	
0.25 mm (0.0098")	2.64 mm (0.104")
0.50 mm (0.0197")	2.76 mm (0.109")
0.75 mm (0.0295")	2.89 mm (0.114")
1.00 mm (0.039")	3.01 mm (0.118")
1.25 mm (0.049")	3.14 mm (0.124")
Radial clearance, main bearings	0.07-0.14 mm (0.00275 - 0.00550")

Big end bearing journal

Note! Only check values, not for machining.

Diameter (Ø)	112 mm (4.409")
Undersize:	
0.25 mm (0.0098")	111.75 mm (4.40")
0.50 mm (0.0197")	111.50 mm (4.3897")
0.75 mm (0.0295")	111.25 mm (4.380")
1.00 mm (0.039")	111.00 mm (4.370")
1.25 mm (0.049")	110.75 mm (4.360")
Surface finish, big end bearing journal	Ra 0.25
Surface finish, radius	Ra 0.4
Width (A)	60mm (2.36")
Web flank radius (R)	4.5 mm (0.177")

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Volvo Penta (Firm)



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